



Dart Hawkesbury
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Canada

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D2743

Job Sheet 168658



Part No: D2743

Job Qty: 160 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/26/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP E 05.04.13 Reformat; removed tumble and deburr step KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	160 Ea	11/25/17	11/25/17	0.00	0.00	Start Up Machining		DAS 23 9-89 17-12-27 JAN 09 2018
100	Hardinge	160 pcs	11/25/17	11/25/17	0.01	3.42	Hardinge		
110	QC	160 pcs	11/25/17	11/25/17	0.00	0.00	QC2		
120	QC	160 pcs	11/25/17	11/25/17	0.00	0.00	QC8		
130	Skidtubes	160 pcs	11/26/17	11/26/17	0.00	1.25	Skidtubes		
160	Packaging	160 pcs	11/26/17	11/26/17	0.00	0.00	Packaging3		
170	QC21-SA	160 Ea	11/26/17	11/26/17	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FA202 & DWG D2743

Descriptions: 130 - 1- Clean crossbolt spacer with ultra bright aluminum cleaner

160 - ***STOCK IN SKIDTUBE CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6T0.625W.065	43	49	0	0

Part Specifications

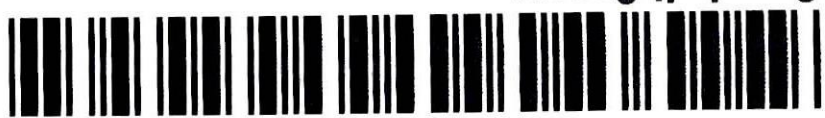
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cross Bolt Spacer	3.085inches	+ 0.030 - 0.000	3.115 3.085	
2	Cross Bolt Spacer	0.625inches	± 0.010	0.635 0.615	
3	Cross Bolt Spacer	0.050inches	± 0.010	0.060 0.040	
4	Cross Bolt Spacer	45.000Degrees	± 0.000	45.000 45.000	
5	Cross Bolt Spacer	0.065inches	± 0.010	0.075 0.055	

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S026588



Crossbolt Spacer

PART NO: D2743

Operation: Revision: Change No:
Start up Operation

Mfg Date: 12/22/17
Job No: 168658

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